

20-8588



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2732

Job Sheet 206921



REPRINT

Part No: D2732

Job Qty: 500 pcs

Part Name: Rubber Cushion (\$Per Foot)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/20

Job Tracking No:

Due Date: 8/18/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D2732 REV.C IPP A 02.04.26 New Issue NG IPP REV:B 20.07.24 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing - Ft	500 ft	8/18/20	8/18/20	0.00	0.00	Purchasing - 1		ke AUG 25 2020
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	500 pcs	8/18/20	8/18/20	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		ke AUG 25 2020
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Container No: S295960



Part: D2732

Job No: 206921

Serial No/Batch: S295960

Revision: REV.C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 08/25/20

Plex 8/24/20 2:12 PM Dart.Guerin.Kimberley

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
120	QC 6	500 pcs	8/18/20	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
130	Packaging 3-1 - Stock - B4B	500 pcs	8/18/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B

					Packaging 3 - 17 - B4B			
					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B			
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B			
					Packaging 3 - 34 - B4B			
					Packaging 3 - 35 - B4B			
					Packaging 3 - 36 - B4B			
					Packaging 3 - 37 - B4B			
140	QC 21 - SA	500 pcs	8/18/20	0.00 0.00	QC 21 - SA - 21			
					QC 21 - SA - 70			
					QC 21 - SA - 53			
Part Op 100 - Issue P/O: _____ MANUFACTURE AS PER DWG D2732 C OF C IS REQUIRED Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached 120 - (QC6- All purchased or subcontracted products) Check dims to dwg 130 - (Identify as per dwg & Stock Location: _____) 140 - QC21SA-FT (QC21- Final Inspection - Work Order Release)								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
D2732P	Rubber Cushion (\$Per Foot)	500 ft (1 ea)	100-Purchasing - Ft	S095989				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Purchasing - Ft	D2732P	500	0	0				
Part Specifications								
Specifications could not be found.								



Dart Aerospace Ltd.
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Fax 613 632-5246

D2732**Job Sheet 206921****Part No:** D2732**Job Qty:** 500 pcs**Part Name:** Rubber Cushion (\$Per Foot)**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/13/20**Job Tracking No:****Due Date:** 8/18/20**Created By:** Marie Lajeunesse**Type:** Stock**Description:****Note:** D2732 REV.C IPP A 02.04.26 New Issue NG IPP REV:B 20.07.24 AS PER DWG REV.C DD VERF:JFS**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing - Ft	500 ft	8/18/20		0.00 0.00	Purchasing - 1		 AUG 05 2020
						Purchasing - 2		
						Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	500 pcs	8/18/20		0.00 0.00	Packaging 2 - 1 - B4B		 AUG 05 2020
						Packaging 2 - 2 - B4B		
						Packaging 2 - 3 - B4B		
						Packaging 2 - 5 - B4B		
						Packaging 2 - 4 - B4B		
						Packaging 2 - 6 - B4B		
						Packaging 2 - 7 - B4B		
						Packaging 2 - 8 - B4B		
						Packaging 2 - 9 - B4B		
						Packaging 2 - 10 - B4B		
						Packaging 2 - 11 - B4B		
						Packaging 2 - 12 - B4B		
						Packaging 2 - 13 - B4B		
						Packaging 2 - 14 - B4B		
						Packaging 2 - 15 - B4B		
						Packaging 2 - 16 - B4B		
						Packaging 2 - 17 - B4B		
						Packaging 2 - 18 - B4B		
						Packaging 2 - 19 - B4B		
						Packaging 2 - 20 - B4B		



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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S291954**Part:** D2732**Job No:** 206921**Serial No/Batch:** S291954**Revision:** REV.C**Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 08/05/20

Plex 8/5/20 8:36 AM Dart.Guerin.Kimberley

					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
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					QC 6 - 68	
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					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140	QC 21 - SA	500 pcs	8/18/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - Issue P/O: _____ MANUFACTURE AS PER DWG D2732 C OF C IS REQUIRED
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached
 120 - (QC6- All purchased or subcontracted products) Check dims to dwg
 130 - (Identify as per dwg & Stock Location: _____)
 140 - QC21SA-FT (QC21- Final Inspection - Work Order Release)

PO Details

ACR Fuller Group Inc (acr001-vc)



PO No: POHB045873

Line No: 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2732P	Rubber Cushion (\$Per Foot)	500 ft (1 ea)	100-Purchasing - Ft	5291953

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing - Ft	D2732P	500	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/5/20 8:36 AM Dart.Guerin.Kimberley

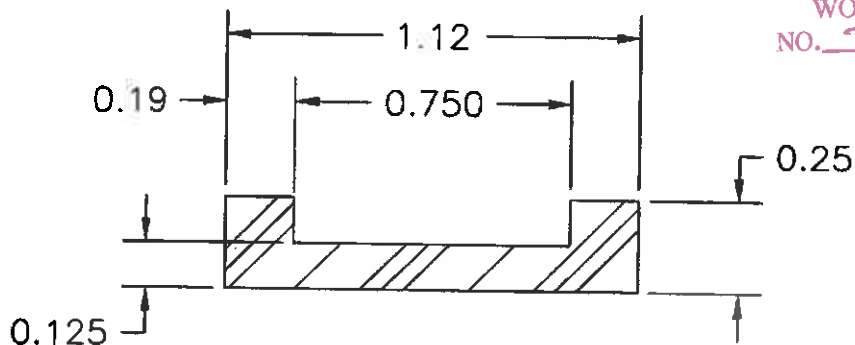


DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2732	REV. 8 SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
BI	<i>tip</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 206921 MLW

20-02-13



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003

Certificate of Analysis

Customer	25639

Contact Information
Contact:
Telephone:
Fax:

Order Information	
Material Code:	Manufacturer Site:
Material Description: 45 NEO SALT BLEND (OR)	Process Order:
Ship Date: 6/3/2020	Mfg. Date: 6/3/2020

Customer PO#: PDX3517

	3002	3002	3004	3004	3004	3004	3004	3006	3013	3013	3013	3017
Batch	ML	TS	ML	MH	TS2	TC50	TC90	Hardness	100% Mod	Tensile	Elongation	Sp. Grav.
	MU	min	lb-in	lb-in	min	min	min	ShoreA	PSI	PSI	%	g/cm3
LSL		8.00						40.0		1250.00	500.00	1.130
USL		13.00						50.0				1.170
1	19.23	11.90	0.55	6.07	1.44	1.65	3.04	47.0	223.00	1549.00	632.00	1.139
Count	1	1	1	1	1	1	1	1	1	1	1	1
Minimum	19.23	11.90	0.55	6.07	1.44	1.65	3.04	47.0	223.00	1549.00	632.00	1.139
Maximum	19.23	11.90	0.55	6.07	1.44	1.65	3.04	47.0	223.00	1549.00	632.00	1.139
Average	19.23	11.90	0.55	6.07	1.44	1.65	3.04	47.0	223.00	1549.00	632.00	1.139
Std. dev.	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.00	0.000	0.000	0.000	0.0000
Cp												
CpK												

Note:

- Results with the (=Corr=) header are based on a calculated factor to the traditional tests, these calculations should be considered as reference points only.
- The correlation data point is reported to assist in interpreting the data and is reported with a +/- error value influenced by the traditional test repeatability.
- Correlations that displays an (*) next to the data point indicate that the traditional data correlation is not capable of the traditional specification.
- PPA (RPA) specifications have been established to validate the conformance of the material compared to the traditional data and test specifications.
- The PPA (RPA) data point is utilized for the release criteria of the material based on the implemented specification for each PPA (RPA) parameter.

Lab authorization:

Brandy Matthews

Brandy Matthews
QC Lab Manager

SS:



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045873



Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045873
PO Date: 2/18/20
Due Date: 4/30/20
Purchase Order Revision:
Revision Date:
Issued By: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground
Pynt Terms: Net 30
Freight Terms: Collect
Special Comments: order 134030

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3		D2732P	D2732 Rev C	110750003	Rubber Cushion (\$Per Foot)	Firmed X500		4/30/20	500 ft	0 ft	500 ft	\$3.76/ft	\$1,880.00

AUG 05 2020

Grand Total: \$1,880.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 8/5/20 8:35 AM Dart.Guerin.Kimberley



ACR FULLER GROUP - NISKU

Packing List

Bill To: Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To: Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 600528
Shipment Date: 07/27/2020
Ship Via: Ground
Order Number: 134030
Order Date: 02/20/2020

Customer Code: DART AERO
Phone: (613) 632-5200
PO Number: POHB045873
Terms: Net 30 Days

Item	Open	Shipped	Back Ord	Canceled	Unit	Description	Revision	Job Number
3	500	500	0		0 FT	3-110750003 NEOPRENE 50 +/-5 "A" DWG# D2732		134030-03

RECEIVED

AUG 04 2020

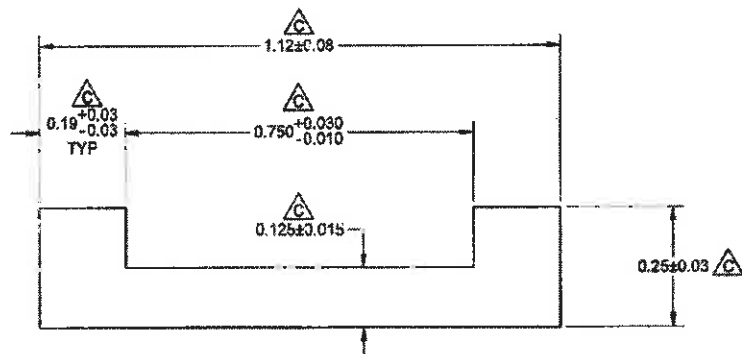
DART AEROSPACE LTD.

2 boxes
Fax: 771 4023-7424

Packing Clerk's Signature
ACR FULLER GROUP - NISKU

Received In Good Order By
Dart Aerospace Ltd

SPECIFICATION CONTROL DRAWING



POSSIBLE SUPPLIERS:

DART P/N	DESCRIPTION	MATERIAL	VENDOR	VENDOR P/N
D2732-XXX	RUBBER EXTRUSION	NEOPRENE	ACCURATE RUBBER CANADA RUBBER GROUP	110750003 DART D2732

D2732-XXX RUBBER EXTRUSION

WHERE XXX = LENGTH IN TENTHS OF INCHES.

EG: 3.5 INCHES LONG: D2732 -035
10 INCHES LONG: D2732 -100

NOTES:

- 1) MATERIAL: NEOPRENE BLACK 50 DUROMETER
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2732-XXX" PER DART QSI 044 6.6
- 7) WEIGHT: 0.000705 LBS/IN

RELEASED

2070 JUL 24
2020-577

APPROVED

REV.	DESCRIPTION	BY	DATE
C	UPDATE DRAWING TO NEW STANDARDS, ADDED NEW SUPPLIER AND UPDATED TOLERANCES.	SAD	20.07.02
B	BLACK WAS WHITE	KE	96.03.08
A	NEW ISSUE	KE	97.12.04
DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2732 TITLE RUBBER EXTRUSION SCALE NTS COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES SPECIFIED ONLY. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	
DRAWN	SAD		
CHECKED	JGB		
MFG. APPR.	SH		
APPROVED	ML		
DE APPR.	DS	DATE 20.07.02	



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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045873



Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045873
PO Date: 2/18/20
Due Date: 4/30/20
Purchase Order
Revision:
Revision Date:
Issued By: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms: Collect

Special Comments: order 134030

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	206921	D2732P	D2732 Rev C	110750003	Rubber Cushion (\$Per Foot)	Firmed		4/30/20	500 ft	0 ft	500 ft	\$3.76/ft	\$1,880.00
AUG 25 2020													
Grand Total:													\$1,880.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/24/20 2:12 PM Dart.Guerin.Kimberley



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Tel (613) 632-5200

PURCHASE ORDER

POHB045873



Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045873
PO Date: 2/18/20
Due Date: 4/30/20
Purchase Order Revision:
Revision Date:
Issued By: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms: Collect
Special Comments: order 134030

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	207025	451500007		3-451500007	Seal D2463 AS PER DWG D2463 REV. B	Received	-	5/13/20	500 ft	500 ft	0 ft	\$1.3254/ft	\$0.00
2	206921	110750003			Rubber Extrusion D2732 AS PER DWG D2732 REV. B	Cancelled	-	6/12/20	0 ft	0 ft	0 ft	\$3.76/ft	\$0.00
3		D2732P	D2732 Rev C	110750003	Rubber Cushion (\$Per Foot)	Received	-	4/30/20	500 ft	500 ft	0 ft	\$3.76/ft	\$0.00
Grand Total:													\$0.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

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- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
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- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS



ACR FULLER GROUP - NISKU

511 - 12th Avenue
Nisku, AB T9E 7N8
Canada
Phone: 780-955-2802
Fax: 780-955-8909

Packing List

Bill To: Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To: Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 60C669
Shipment Date: 08/11/2020
Ship Via: FedEx economy acc#151793240
Order Number: 134030
Order Date: 02/20/2020

Customer Code: DART AERO
Phone: (613) 632-5200
PO Number: POHB045873
Terms: Net 30 Days

----- Quantity -----							Job
Item	Open	Shipped	Back Ord	Canceled	Unit	Description	Revision Number
2	500	500	0	0	EA	1-110750003 EXTRUSION,DIE # 621 NEOPRENE 50 +/-5 "A" DWG# D2732	134030-02

1-Box

FedEx, 3712 4690-6458

RECEIVED

AUG 18 2020

DART AEROSPACE LTD.

Packing Clerk's Signature
ACR FULLER GROUP - NISKU

Received In Good Order By
Dart Aerospace Ltd

Entered: JR Date: OCT 20 2020



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. 20-8588

Route update only ☐

Job: <u>206921</u>	DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐	DEPARTMENT/PROCESS			
Part No. <u>D2732</u>		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☒ Quality ☐

Date: AUG 05 2020

Sequence #: QX-6

QTY Affected: 500 of 500 ft

MRB (QSI042)

DAS
9
9-89

20-0805

Description Work Order Deviation	Disposition	Completed By
Durometer reading is between 38-43 which is out of acceptable tolerance. DAS 81 9-89	not acceptable, return to supplier for replacement. -or- not returning to supplier will be use by eng. for other project -stock is all remove from inventory.	VM-81 30/09/2020 Lead hand / Supervisor DAS 9 9-89 QC / QA Coordinator DAS 9 9-89

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☒ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	FAULT CATEGORY <table border="0"> <tr> <td>☐ Pressure/Forced</td> <td>☐ Contamination</td> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Bending</td> <td>☐ Misaligned/off center</td> <td>☐ Folio/Program</td> <td>☒ Outside Tolerance</td> </tr> <tr> <td>☐ Crushing</td> <td>☐ BOM/Route</td> <td>☐ Grain Direction</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Cracks</td> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Crimp/Kink/Ripple/Wave/Twist</td> <td>☐ Incomplete/Unclear Instructions</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Marks/Chatter</td> <td>☐ Drill Holes</td> <td>☐ Out of Sequence</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Mislabeled</td> <td>☐ Fit/Function</td> <td>☐ Off-set/Set-up</td> <td></td> </tr> </table>	☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☒ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
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